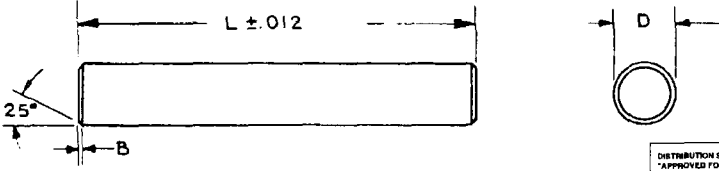


PIN, STRAIGHT, STEEL CHAMFERED						BFDXI 57-1-1 21450	
ORDNANCE CORPS STANDARDS (ORDNANCE DESIGN)						4311 APPROVED 1-31-34 DATE	
							
DISTRIBUTION STATEMENT A: "APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED."							
DIAMETER D OF PIN B CHAMFER	{ NOM. MAX. MIN.	1/16 .0630 .0620 .010	3/32 .0942 .0932 .010	1/8 .1255 .1245 .010	5/32 .1567 .1557 1/64	3/16 .1880 .1870 1/64	
⑪ CANCELLED SUPSD BY MS51838							
L LENGTH		ORDNANCE PART NUMBER - PLAIN FINISH					
1/8		505461	544188	544019			
3/16		505462	544072				
1/4		505463	505470				
5/16		505464	505471	544029			
3/8		505465	505472	505481			
7/16		505466	505473	505482		544020	544055
1/2		505467	505474	505483		505494	
9/16		505468	505475	505484		505495	544028
5/8		505469	505476	505485		505496	505506
11/16			505477	505486		505497	505508
3/4			505478	505487		505498	505509
13/16		544070	505479	505488		505499	505510
7/8			505480	505489		505500	505511
15/16				505491		505501	505512
1				505492		505502	505513
1-1/8				505493		505503	505514
1-1/4						505504	505515
1-3/8						505505	505516
1-1/2		426778					505517
1-5/8			544075				505518
1-3/4							505519
L LENGTH		ORDNANCE PART NUMBER - PHOSPHATE (OILED) FINISH					
5/8				505490		505507	
1/8				544179		582953	
1-1/8							
1-3/8						582954	
3				592730		591032	
1-5/8							
MATERIAL: DRILL ROD, COMMERCIAL. TOLERANCE ON DRILL ROD $\pm .0005"$. DIMENSIONS IN INCHES. NOMENCLATURE PATTERN: PIN, STRAIGHT, DRILL ROD, 1/8" x 1/2", PLAIN, DRG. BFDXI1, PART NUMBER 505483. NOTE: PINS SHOULD BE .0005" TO .001" DRIVE FIT. FINISH: *PHOSPHATE (OILED) FINISH, TYPE II CLASS B, SPEC 57-0-2.							

ENGINEERING & INSPECTION SECTION - ORDIP

ORDNANCE DEPT., DEPT OF THE ARMY

REVISION ⑤ 2-24-47 ⑥ 4-22-48 ⑦ 2-10-51 ⑧ 8-31-51 ⑨ 6-20-52 ⑪ 12-11-67