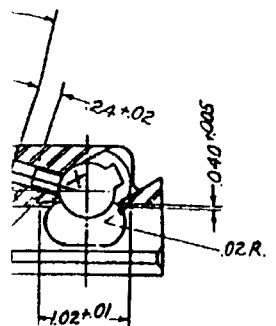
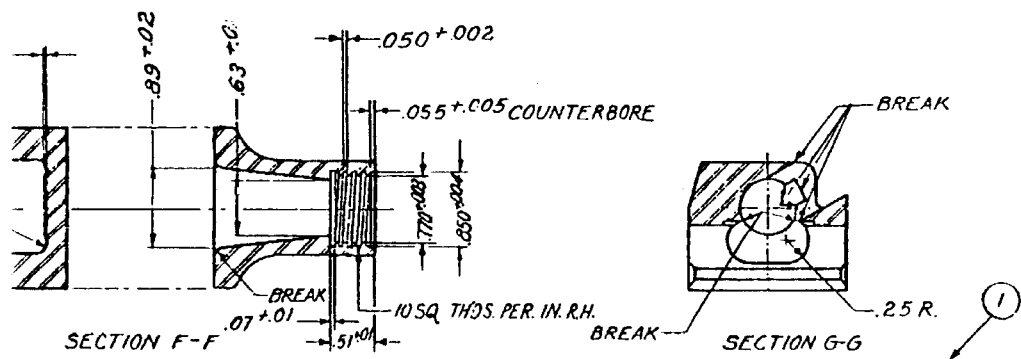
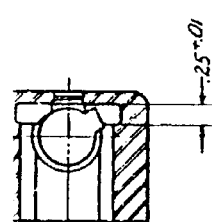
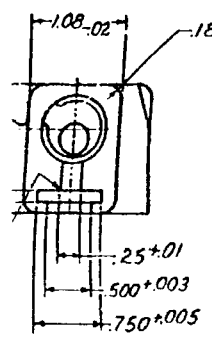


PHYSICAL PROPERTIES	
Y. P.	
T. S.	
EL. 2	
RED.	
HT. T.	
BR.	
SCL.	
C. C.	

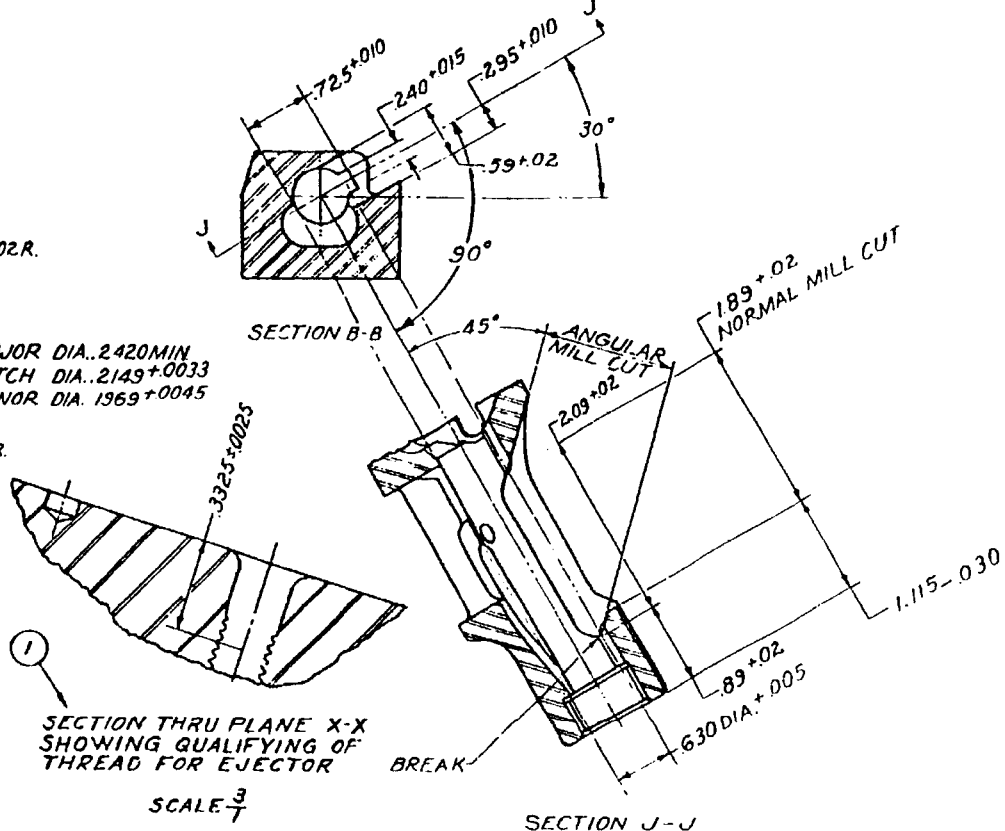
D6535512



SECTION A-A
 .2420-.2425-2
 { MAJOR DIA. .2420 MIN
 PITCH DIA. .2149+.0033
 MINOR DIA. .1969+.0045



SECTION C-C



SECTION THRU PLANE X-X
 SHOWING QUALIFYING OF
 THREAD FOR EJECTOR

SCALE 3/4

NOTE:
 WIDTH OF FRAME IS LESS THAN WIDTH
 OF RECEIVER TO ALLOW BLENDING
 OF RECEIVER SURFACE INTO FRAME
 SURFACE BY MEANS OF A SLIGHT
 RADIUS ON RECEIVER AT JOINT.

DECEMBER 31, 1941		CLASS	DIVISION	DRAWING	FILE
REVISIONS					
1	12-30-43				
2	10-30-51				
SYMBOL					
DFTSMAN		TRACER	L'D.G. DFTSMAN		
CHECKER			CHIEF DFTSMAN		
SUBMITTED:					
EXAMINED:					
ORD. PERTAINS TO					
51-63 45-S MG-M28 A1					
C64385 RECEIVER, ASSEMBLY					
ORD. DEPT. U.S.A.					
APPROVED BY ORDER OF THE CHIEF OF JUDICANCE					
ORD. DEPT. U.S.A.					
ORDNANCE OFFICE, WAR DEPT.					

RECEIVER 6535512
 FINISH 35512-1
 MANUFACTURING COMPONENT

REF. DRG. A.O.C.-45-1-2

SCALE 1/2
 D6535512

D-35512

SUPERSEDES D35512