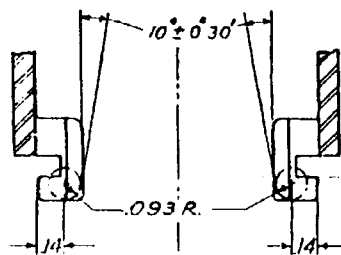
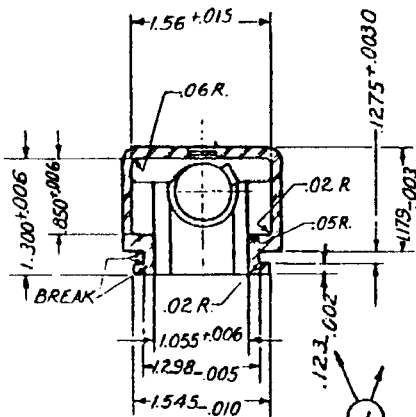


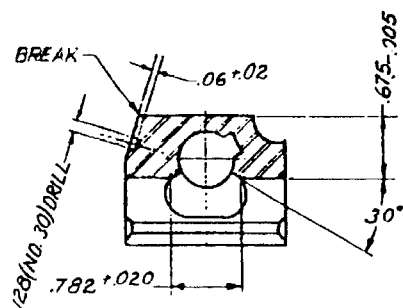
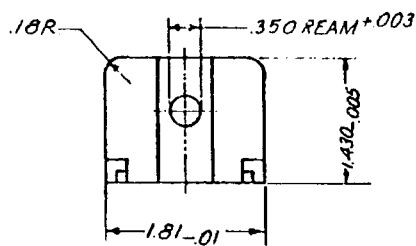
HEAT TREATMENT & FINAL FINISH



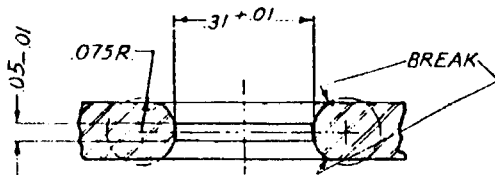
PARTIAL SECTION E-E
SCALE $\frac{2}{1}$



SECTION D-D

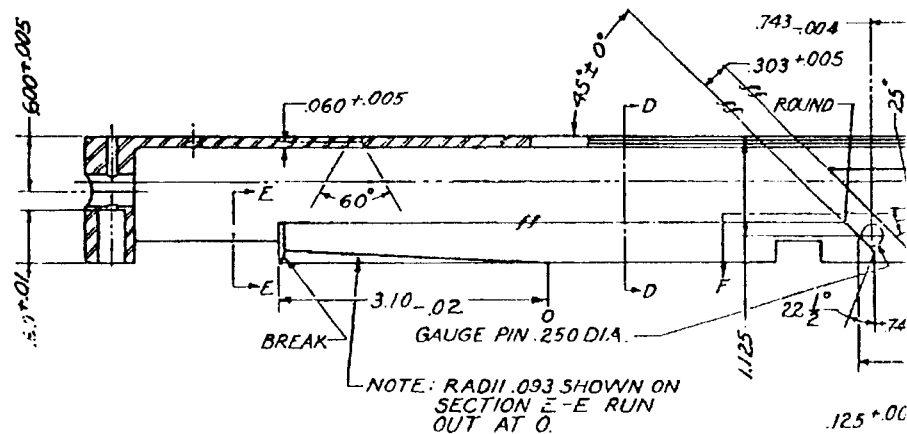
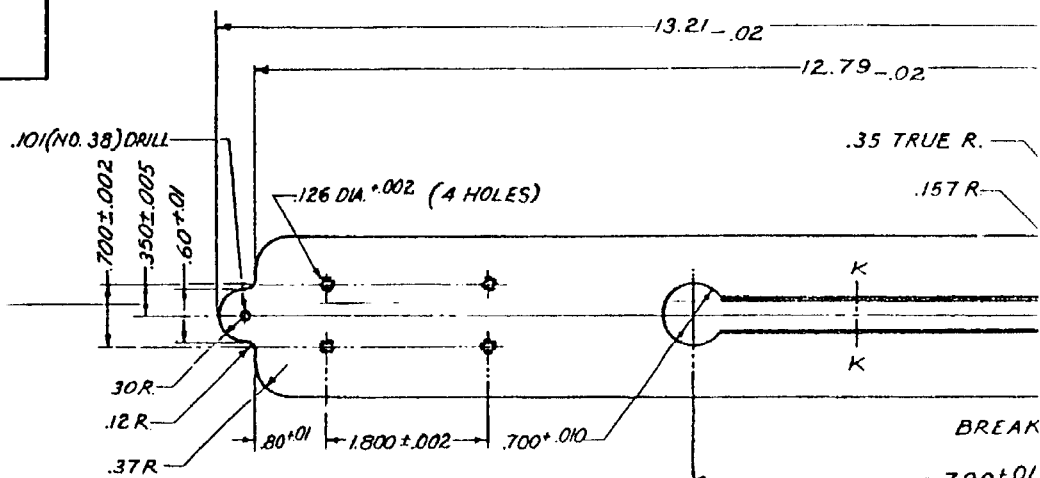


SECTION H-H

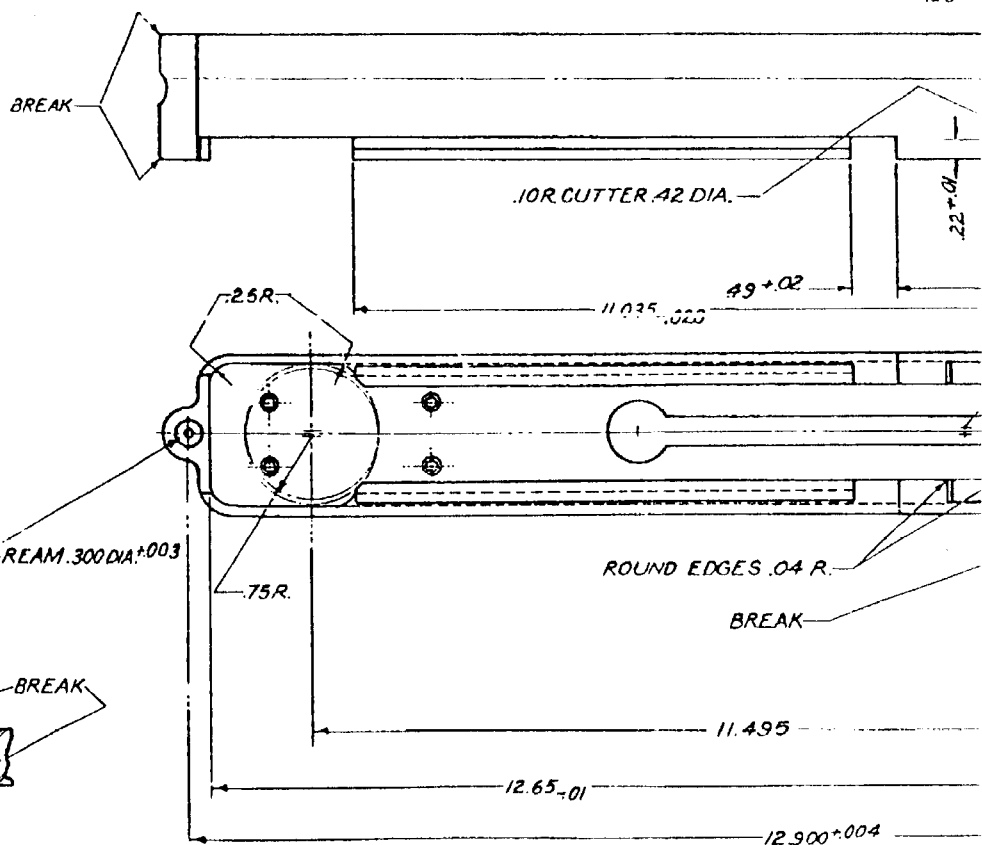


SECTION K-K

SCALE 5



-NOTE: RADII .093 SHOWN ON
SECTION E-E RUN
OUT AT 0.



TOLERANCE $\pm .005$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.