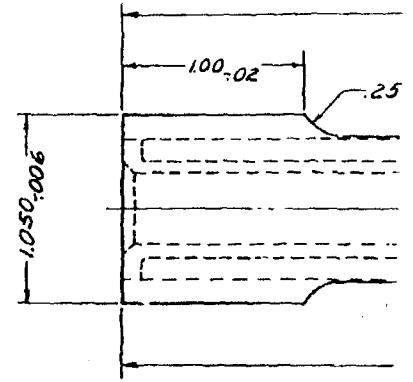
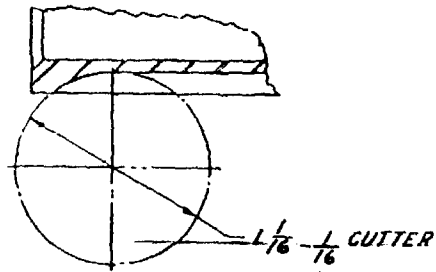
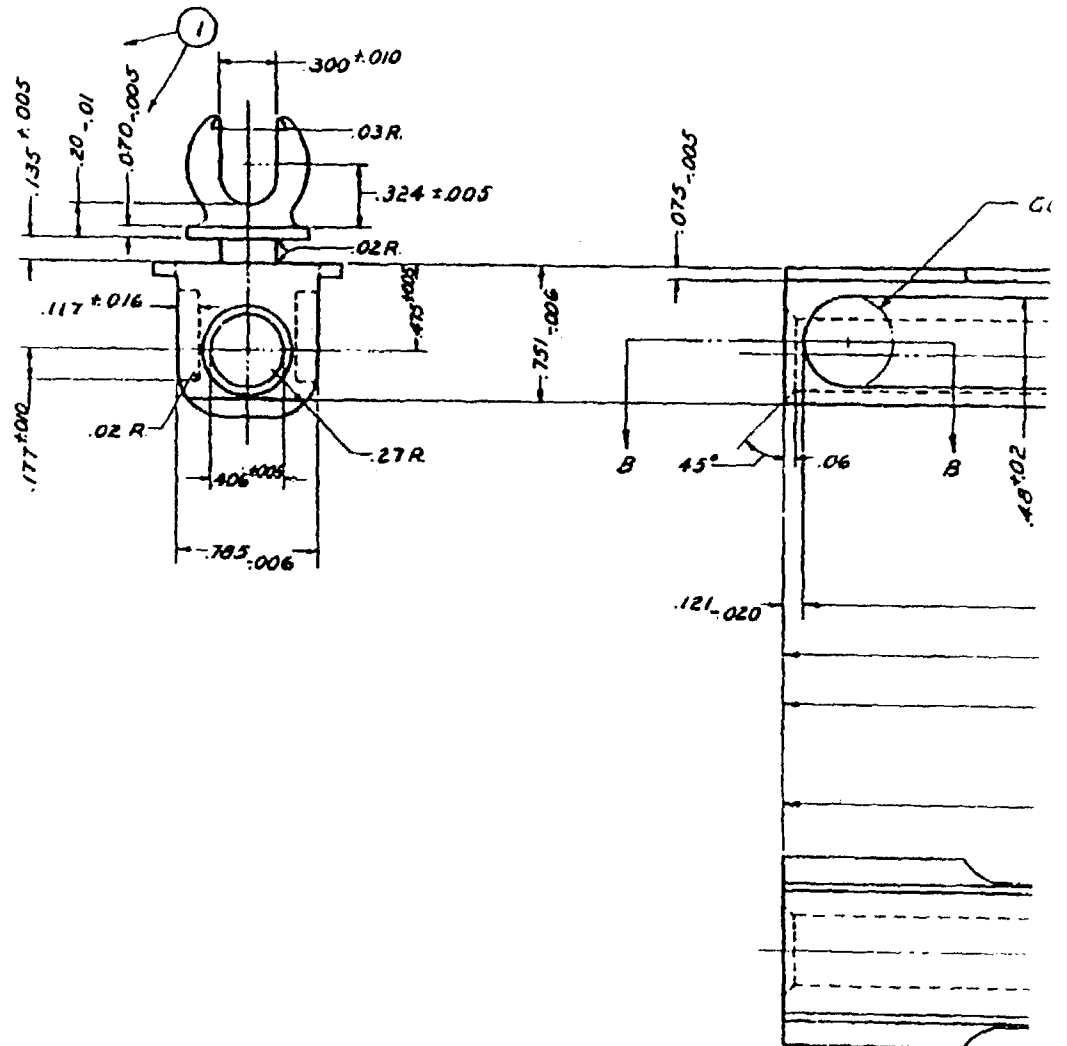


HEAT TREATMENT & FINAL FINISH



SECTION THRU B-B
SHOWING OPTIONAL METHOD OF
MILLING LIGHTENING CUTS.



TOLERANCE $\pm .005$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.