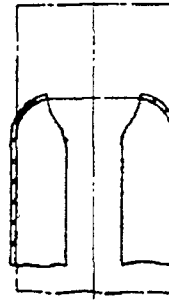


HEAT TREATMENT & FINAL FINISH

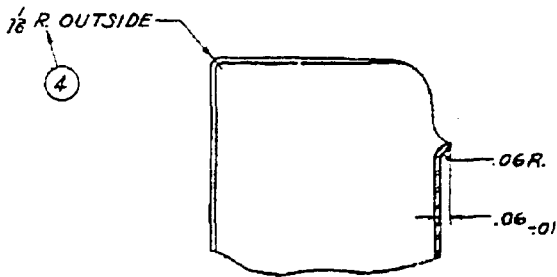


SECTION A-A WITH FORMING TOOL



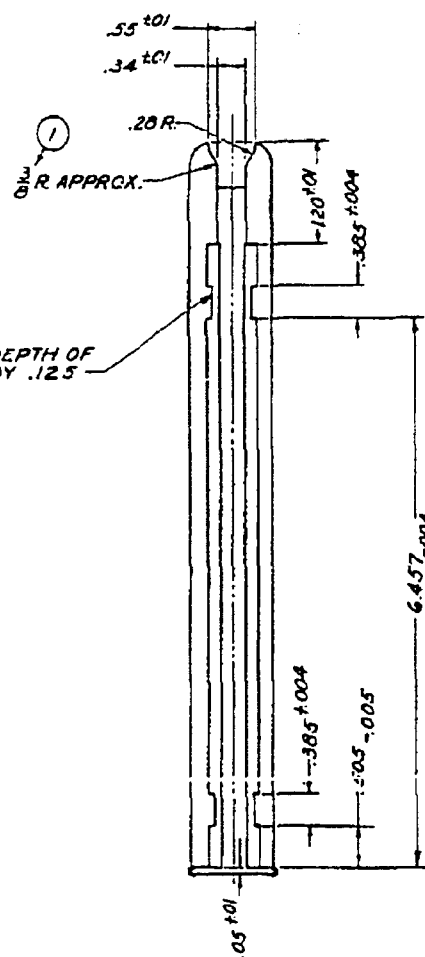
SECTION B-B

SECTIONAL VIEWS SHOWING METHOD OF USING FORMING TOOL TO SHAPE MOUTH OF MAGAZINE BODY

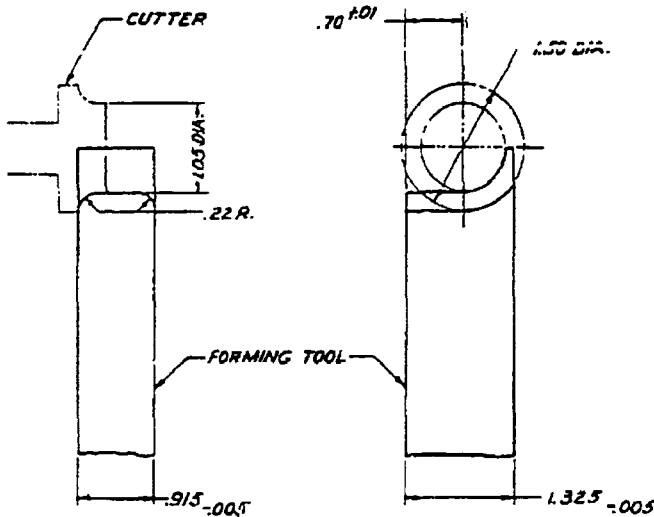


SECTION B-B

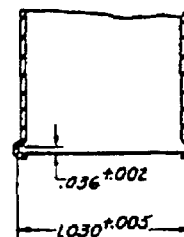
SCALE $\frac{2}{1}$



DEVELOPED DEPTH OF NOTCH IN BODY .125



METHOD USED TO SHAPE FORMING TOOL



SECTION D-D

SCALE $\frac{2}{1}$

BODY, M.
STEEL-W
FINISH
MANUFACTURING

TOLERANCE $\pm .01$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.