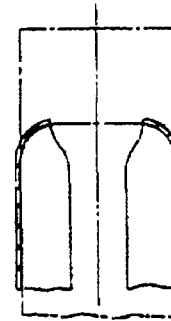


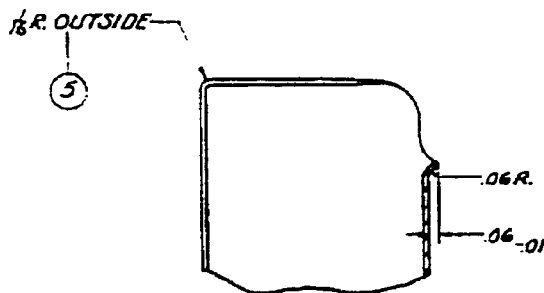
HEAT TREATMENT & FINAL FINISH



SECTION A-A WITH FORMING TOOL

SECTIONAL VIEWS SHOWING METI FORMING TOOL TO SHAPE MOUTH

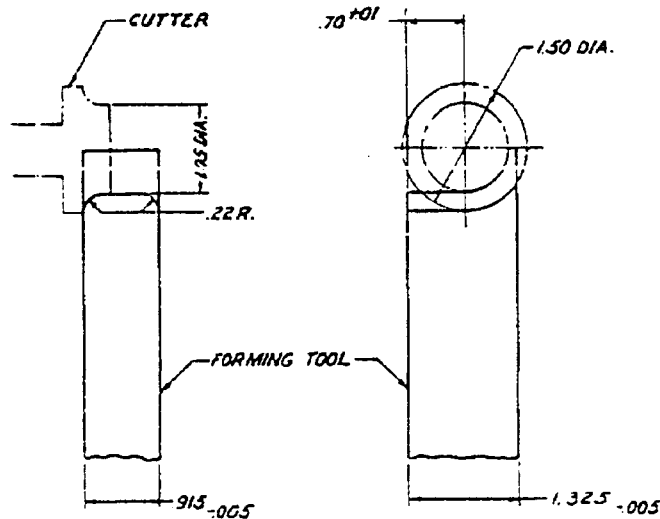
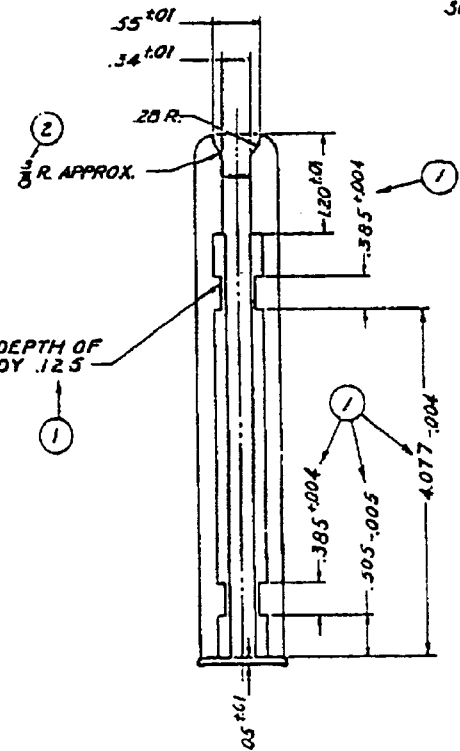
SCALE $\frac{2}{1}$



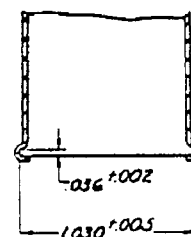
SECTION B-B

SCALE $\frac{2}{1}$

DEVELOPED DEPTH OF NOTCH IN BODY .125



METHOD USED TO SHAPE FORMING TOOL



SECTION D-D

SCALE $\frac{2}{1}$

TOLERANCE $\pm .01$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.