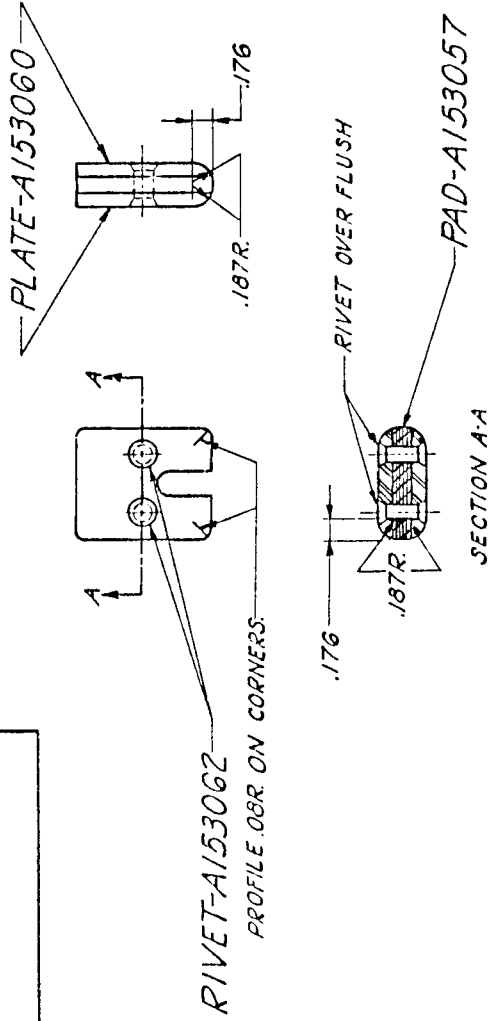


HEAT TREATMENT & FINAL FINISH



LIST OF COMPONENTS

1	2	3	4
LINE NUMBER	DRAWING NUMBER OR PIECE MARK	NAME OF COMPONENT	NO. REQUIRED PER UNIT ASMB.
1	B147718	BUFFER ASSEMBLY	1
2		COMPOSED OF:	
3	A153057	1-PAD, BUFFER	X
4	A153060	2-PLATE, BUFFER	X
5	A153062	2-RIVET, BUFFER	X
6			

* WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES.
TOLERANCE ±.01 ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.

0	1	2	3	4	5
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6147718
BUFFER ASSEMBLY (B147718)

APRIL 30, 1942		REVISIONS	
1	CONV. 3-3-37		
PHYSICAL PROPERTIES		DRG. PERTAINS TO	
Y.P.		51-116	.45 S.M.G.-M1
T.S.		51-124	.45 S.M.G.-M1A1
EL.2			
RED.			
BR.			
ROCK.			

DFTSMAN	TRACER	LOG. DFTSMAN
<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
CHECKER	OP.	CHIEF DFTSMAN
<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
SUBMITTED:		
<i>[Signature]</i>		
APPROVED BY ORDER OF THE CHIEF OF ORDNANCE:		
<i>[Signature]</i>		
COL., ORD. DEPT.		
ORDNANCE DEPT., U.S.A.		

B6147718
REF. AND A.D.C. 445A-111
SPRINGFIELD ARMOY

SUPERSEDES B147718

B6147718