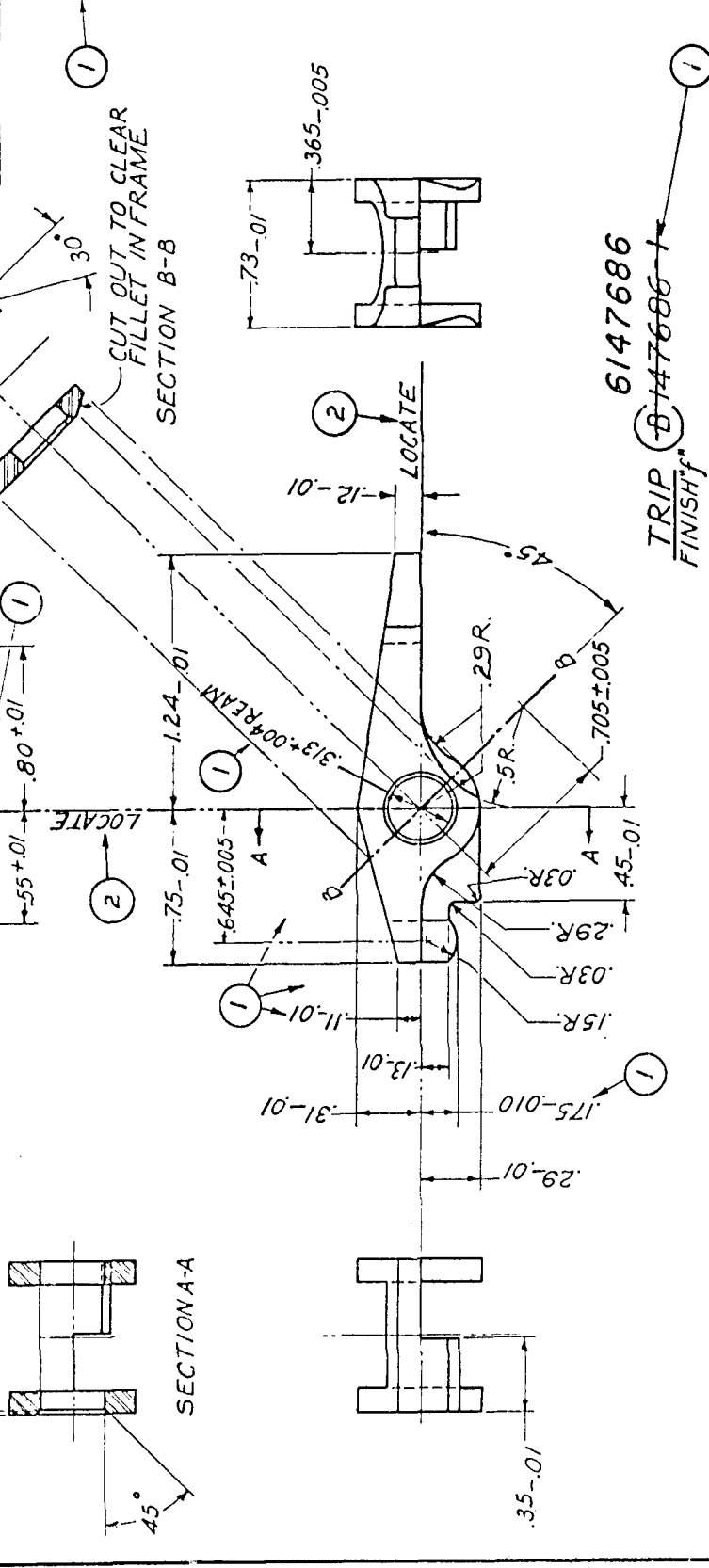
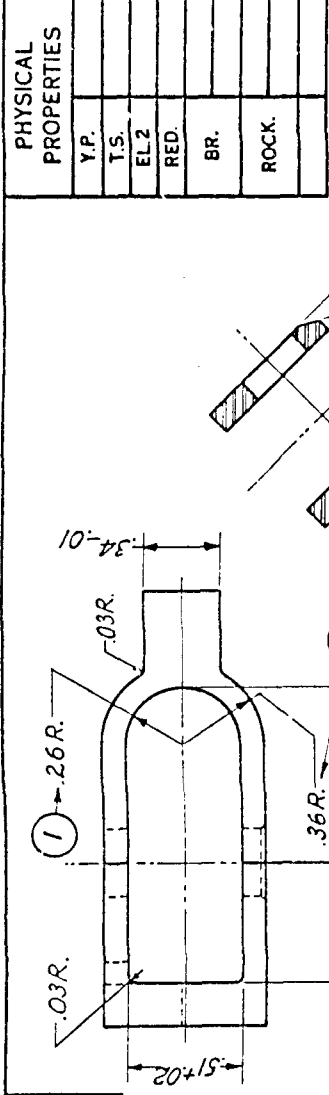


HEAT TREATMENT & FINAL FINISH



6147686
TRIP (B) 6147686
FINISH f

REF. DRG. A.O.C. A42-38

SCALE 1/2

B6147686

TOLERANCE ±.005 ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.

DEC. 31, 1941		REVISIONS		DRG. PERTAINS TO	
Y.P.	T.S.	EL2	RED.	BR.	ROCK.
1	9-30-42	22	12-30-43	3	10-30-51
CONVERSION					
51-63					
455 MG-M28 A1					
51-116					
455 MG-M1					
51-124					
455 MG-M1A1					
OPTSMAN					
TRACER					
L'OC OPTSMAN					
668B					
668B					
6. f. f. t.					
CHECKER					
668B					
CHIEF OPTSMAN					
668B					
SUBMITTED					
EGW					
SA					
0.0					
APPROVED BY ORDER OF THE					
CHIEF OF ORDNANCE					
LT. COL. ORD. DEPT. U. S. A.					
J. W. H. H. H.					
ORDNANCE DEPT. U. S. A.					
J. W. H. H. H.					
ORDNANCE DEPT. U. S. A.					