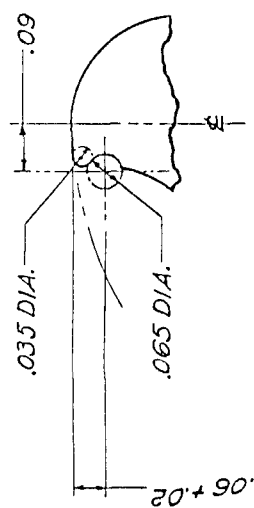
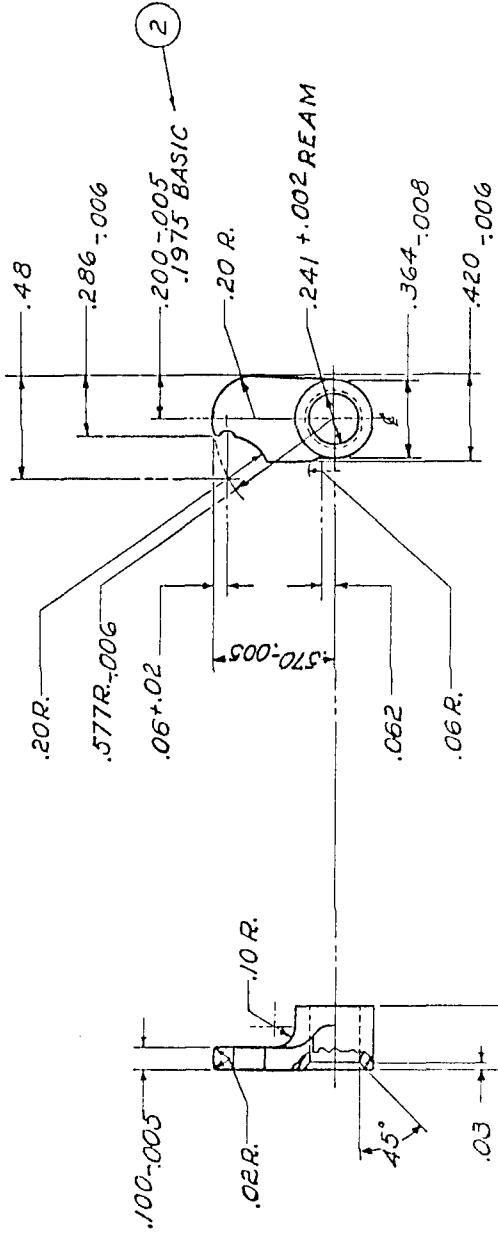


HEAT TREATMENT & FINAL FINISH



ENLARGED DETAIL OF ROCKER END
SCALE $\frac{5}{1}$



ROCKER $\frac{B6147682-6147682}{FINISHY}$

WHERE "BASIC" IS USED THE FLAT FIGURE, WITHOUT TOLERANCE, WILL BE USED IN COMPUTING ORDNANCE GAGE. TOLERANCE $\pm .005$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.

SCALE $\frac{2}{1}$

REF. A-0100.DRG.45-1-18

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PHYSICAL PROPERTIES		REVISIONS	
Y.P.		1	9-30-42
T.S.		2	12-30-43
EL.2		3	CONVERSION 10-30-51
RED.			
BR.			
ROCK.			

DRG. PERTAINS TO	
51-63	.45 S.M.G.-M28 A1
51-116	.45 S.M.G.-M1
51-124	.45 S.M.G.-M1A1

DFTSMAN	TRACER	LOG. DFTSMAN
R.B.	R.B.	B.F.F.
CHECKER	SA	CHIEF DFTSMAN
E.M.	E.M.	SA

SUBMITTED: *[Signature]*
 LT. COL. ORD. DEPT. U. S. A.
 APPROVED BY ORDER OF THE CHIEF OF ORDNANCE: *[Signature]*
 COL. ORD. DEPT. U. S. A.
 ORDNANCE DEPT. U. S. A.

B6147682

SUPERSEDES B147682