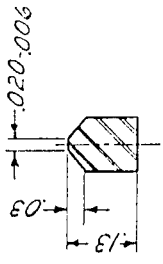


HEAT TREATMENT & FINAL FINISH

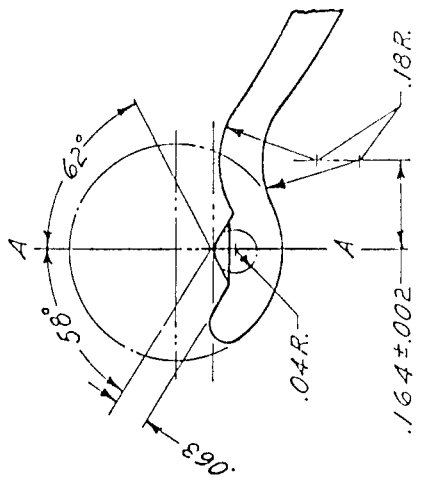
1	9-30-42
2	9-30-43
3	10-9-43
4	12-30-43
5	CONVERSION 10-30-51

Y.P.	
T.S.	
EL2	
RED.	
BR.	
ROCK.	

DEC. 31, 1941	
REVISIONS	



NOTE: FINGER TO GIVE A TENSION OF 8 TO 12 LBS FOR A DEFLECTION OF .06 IN.



SCALE  $\frac{5}{1}$

PLATE, PIVOT FINISH MANUFACTURING COMPONENT  
B6147680

REF. A.O.C. A42-24  
B147680

SCALE  $\frac{1}{1}$

B6147680

51-63	.45 SMG-M28A1
B147690	PLATE, PIVOT ASH
51-116	.45 SMG-M1
51-124	.45 SMG-M1A1

DRG. PERTAINS TO

DFTSMAN	TRACER	EDG DFTSMAN
D.P.	D.P.	C. P.
CHECKER	CHIEF DFTSMAN	
SUBMITTED:		

APPROVED BY ORDER OF THE CHIEF OF ORDNANCE:  
Z.T. COLE, JR., DEPT. U.S.A.  
CCL. ORD. DEPT. U.S.A.  
ORDNANCE DEPT. U.S.A.

SUPERSEDES B147680

TOLERANCE ±.005 ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.