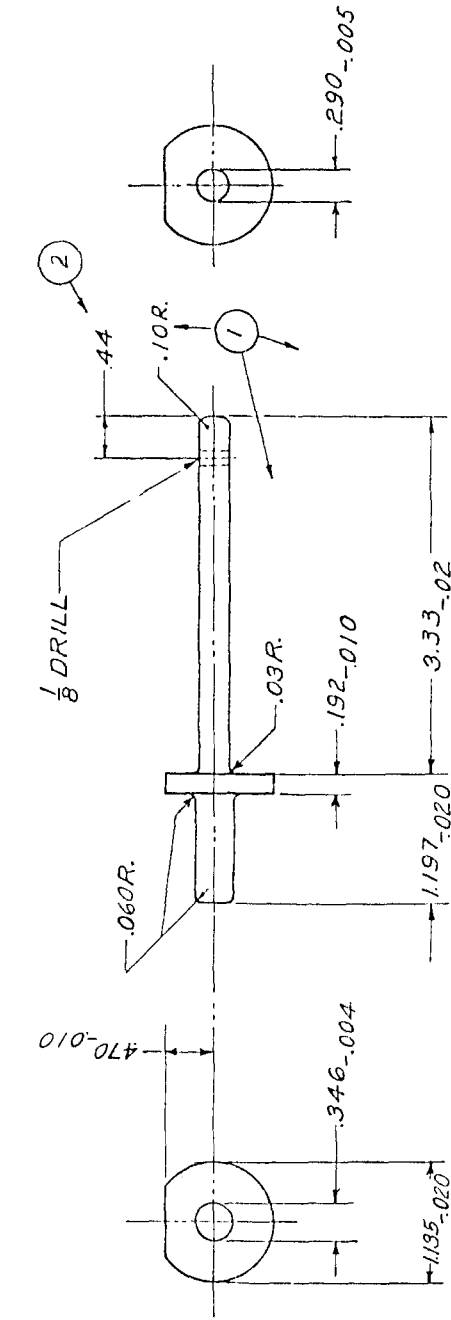


HEAT TREATMENT & FINAL FINISH

PHYSICAL PROPERTIES	
Y.P.	
T.S.	
EL2	
RED.	
BR.	
ROCK.	

DEC. 31, 1941	
REVISIONS	
1	8-22-42
2	12-30-43
3	CONVERSION 10-30-51

DRG. PERTAINS TO



PILOT, BUFFER B-147677-2-6147677
FINISH

1 2

REF. DRG. A.O.C. 451-21

SCALE 1

B6147677

TOLERANCE $\pm .01$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.

B-147677

DFTSMAN	TRACER	LOG DFTSMAN
W.M.F.	K.S.M.	G.J.H.
CHECKER	LOG DFTSMAN	LOG DFTSMAN
E.M.	E.G.W.	E.M.
SUBMITTED		

APPROVED BY ORDER OF THE
CHIEF OF ORDNANCE

LT. COL. ORD. DEPT. U.S.A.
J. H. H. H.

ORDNANCE DEPT., U.S.A.

CDCC 000 0147677

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