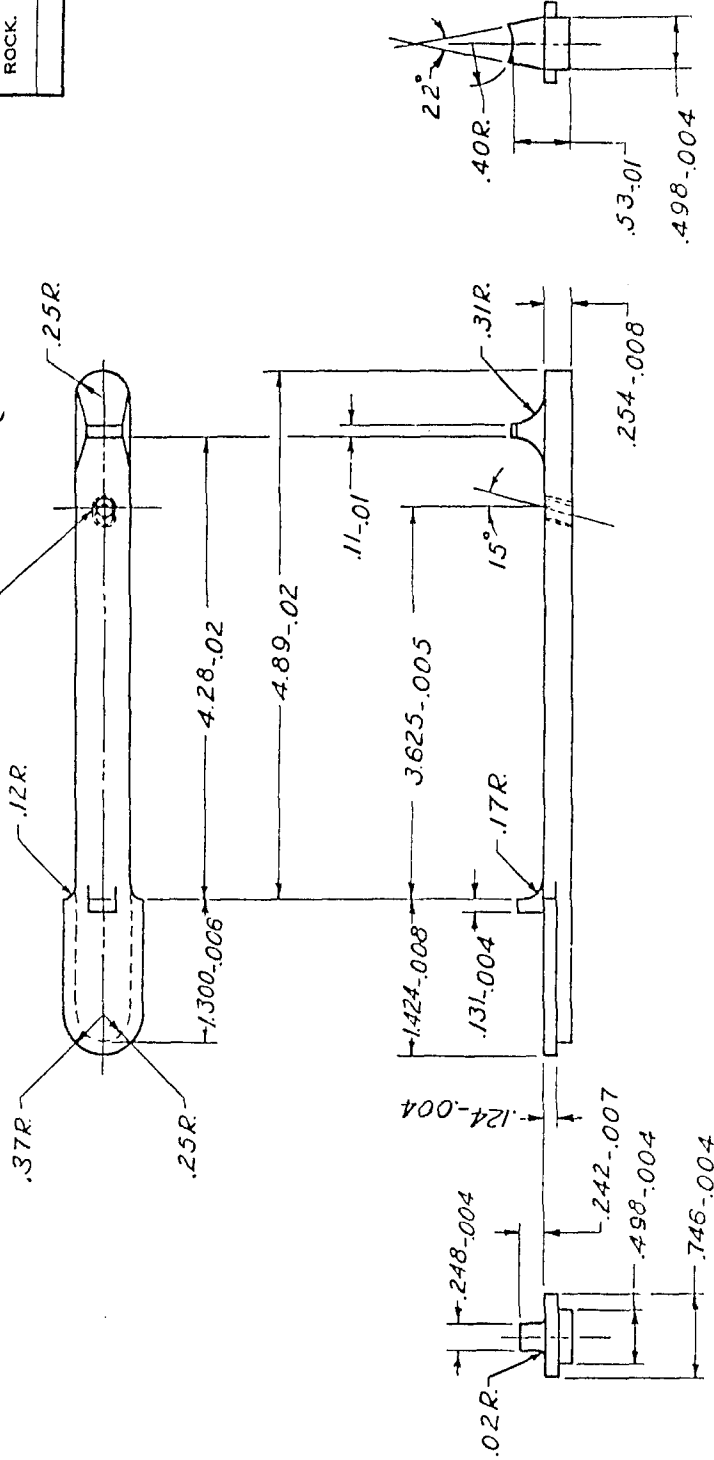


HEAT TREATMENT & FINAL FINISH

MAJOR DIA. .2420 MIN.
PITCH DIA. .2149 $\pm$.0033
MINOR DIA. .1969 $\pm$.0045



MOUNT, GRIP ~~B6147676-5~~ 6147676
FINISH "f"

REF. DES. M.C.C. A #2-13
SPRINGFIELD ARMOY

SCALE 1/1

SUPERSEDES OLD TRACING B147676 UNDER REVISION DATE OF DEC. 30, 1943

B147676

PHYSICAL PROPERTIES		DEC. 31, 1942	
		REVISIONS	
Y.P.		5	12-30-43
T.S.		6	CONVERSION 10-30-51
EL.2			
RED.			
BR.			
ROCK.			

DRG. PERTAINS TO	
51-63	45 SMG-M28A1
51-116	45 SMG-M1
51-124	45 SMG-M1A1
684388	RECEIVER
	W/BARREL ASM
C113656	RECEIVER
	W/BARREL ASM

TOLERANCE ON DIMENSIONS NOT OTHERWISE SPECIFIED	
DECIMAL $\pm$.01	
FRACTIONAL $\pm$	
ANGULAR $\pm$	

DFTSMAN	TRACER	LOGS. DFTSMAN
28C	28C	28C

CHECKER	CHIEF DFTSMAN
28C	28C

SUBMITTED
28C

APPROVED BY ORDER OF THE CHIEF OF ORDNANCE
28C

L.T. COL. CRD. DEPT
28C

ORDNANCE DEPT., U.S.A.
28C

SUPERSEDES B147676