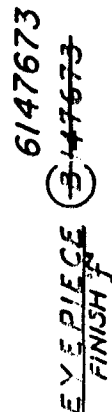


HEAT TREATMENT & FINAL FINISH



REF. DRG. A.O.C. 45-7-2

SCALE 3
B6147873

[illegible]

SUPERSEDES B147673

86147673