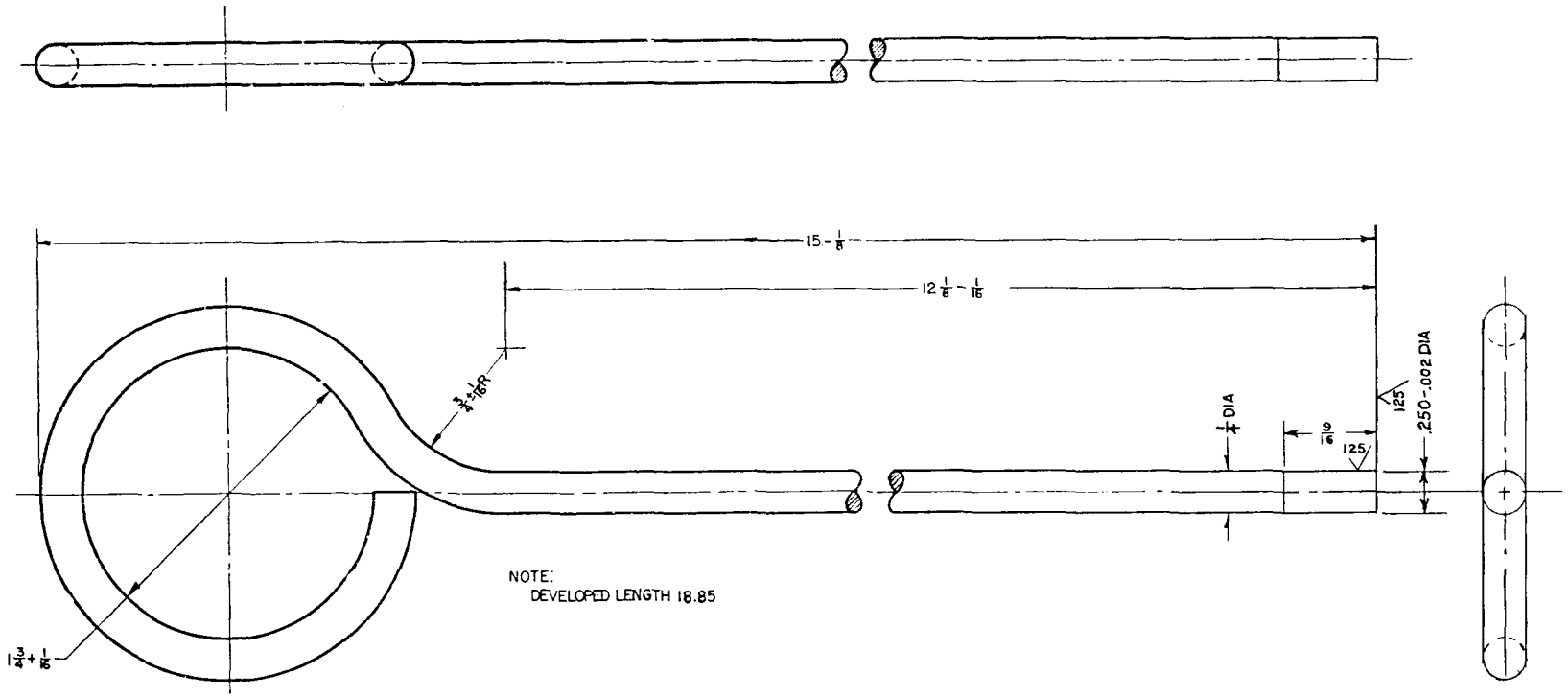

NOTE:
DEVELOPED LENGTH 18.85

SYM	REVISIONS	DATE
A	SEE ERR HQR 30732	25SEP73
3	WAS C64184	12-8-50

PART NO. 5564184

PHYSICAL PROPERTIES	
TP	
TS	
EL 2	
RA	
BH	
RH	

C5564183 — ROD,CLEANING, GUN MACHINE GUN
NEXT ASSY — USED ON

APPLICATION
DO NOT — APPLY PART NO
~~DO~~ — ~~AS SPECIFIED~~

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS ——
ANGLES —— FRACTIONS ±1/64
MATERIAL
STEEL FS 1018, FS 1022
SPEC QQ-S-633
HEAT TREATMENT
FINAL PROTECTIVE FINISH

ORIGINAL DATE OF DRAWING DEC 10, 1937
DESIGNED GAF — CHECKED LSC
TRACER DVK — LETTERER CCS
ENG. HEAD EGW
SUBMITTED
APPROVED

ROD,CLEANING

ORDNANCE DEPT
DEPT OF THE ARMY
ROCK ISLAND ARSENAL

DWG SIZE C — 5564184